## Guayule on Marginal Lands

Explotation of guayule co-products: rubber, resins, essential oil

and other high value products

12/11/2025

Manuel Carmona Delgado





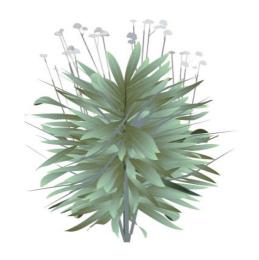
























#### Taraxacum koksaghyz









**2,500 plants** produce natural rubber Only 2 industrializable alternatives











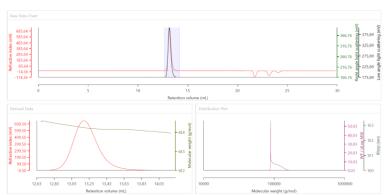


#### **Current state:**

- Good knowledge about guayule and hybrid accessions production and adaptation to different soil and weather,
- Different well known extraction procedures able to produce 800,000-1,500,000 Da molecular weight.













Castilla-La Mancha

#### **Challenge:**

- Scale up the process to make it feasible,
- Using greener solvents / technologies for extraction,
- Accurate LCA analysis (field to product vs Hevea) is lacking,
- Co-exploitation of other co-products.

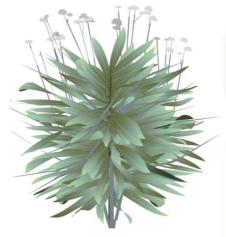






## Guayule resin











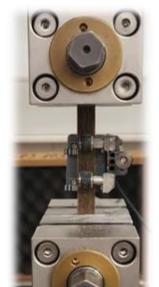




## Guayule resin







- Nice mechanical properties, very nice performance with natural fibers in composites
- Lower Tg than synthetic resins but enough good for most of the applications















#### Guayule resin

**Midas** 

Automotive or light mobility







#### **Challenge:**

Scale up the process to make it feasible,























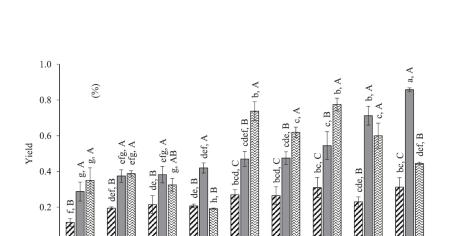
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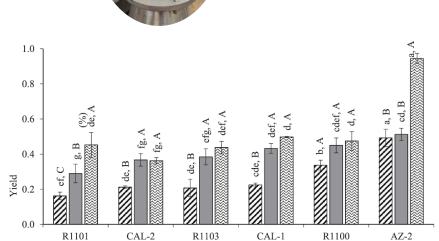
11600

CFS18-2005





**⊠** S1 **■** S2 **⊠** S3



**⊠**S1 **■**S2 **⊠**S3



CL1

593

N565



Abbreviations: S1, June 2023; S2, July 2023; S3, August 2023.

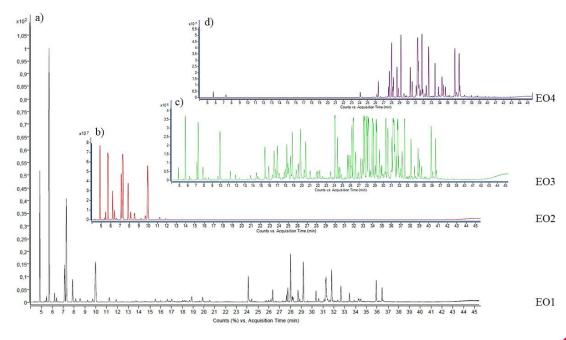
doi: 10.1016/j.indcrop.2024.118469

















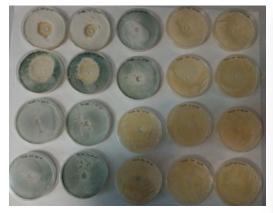






#### **Biopesticides**

a) Antifungal activity against food molds or agricultural fungi





#### b) Insect repellent

















- 3.1. Biopesticides
- 3.2. Parfums
- Cosmetics (for skin and hair care and hydration)
- 3.4. Aromatherapy, stress relief and improved sleep, house cleaning

#### **Challenge:**



Introducing a new product into a saturated essential oils market



# 04 Bagasse

















#### CHIMAR. valbopan

Manufacturing boards by substituting wood fibers with guayule bagasse



# Fill material for artificial **football fields**



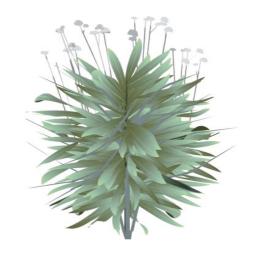














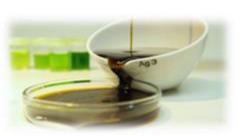












#### Resin

- Argentatins, up to 27 %
- Guayulins, up to 10 %



Essential oils: isolation of high price sesquiterpenes??







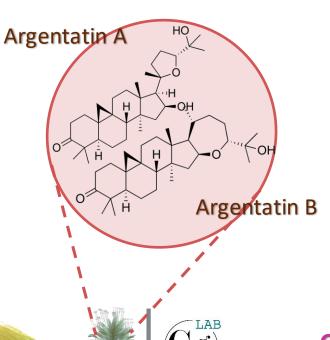












01

Anti-inflammatory

(Romero JC, et al. 2014)

02 Analgesic

(Duran P, et al. 2023)

03 Antimicrobial

(Martínez Vázquez. et al 1994)

O4 Antitumoral

(Parra Delgado, et al. 2005; Alcántara Flores, et al. 2015)

**Challenge:** relatively low activity, API







## Argentatins our research

#### PLOS ONE

Anti-inflammatory

Antitumoral

RESEARCH ARTICLE

Immunomodulatory activity of argentatins A and B isolated from guayule

Aniela M. Silva-Nolasco 610, Miguel A. de la Cruz-Morcillo 10, M. Mercedes García-Martínez 2,3, Amaya Zalacain<sup>2</sup>, Beatriz G. Gálvez 4\*, Manuel Carmona 1\*

Journal of Cellular and Molecular Medicine

WILEY









Synergistic Potential of Argentatins A and B to Improve 5-Fluorouracil Cytotoxicity in Colorectal Cancer **Cell Models** 



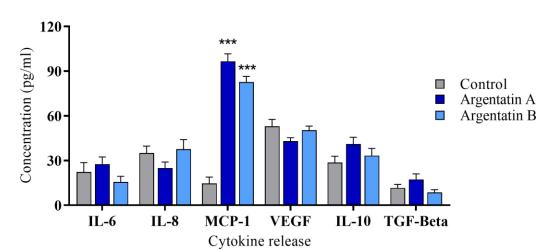




# Argentatins our research



**Anti-inflammatory** 



Argentatins are promising agents in autoimmune or allergic diseases





doi: 10.1371/journal.pone.0304713





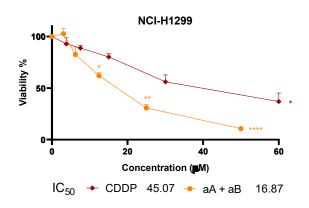


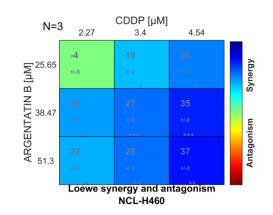
Argentatins our research



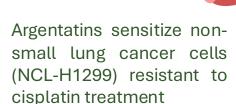
Antitumoral: combination therapy

enhanced efficacy and avoiding drug resistance





Cisplatin (CDDP) is the treatment of choice for lung cancer







doi: 10.1111/jcmm.70294



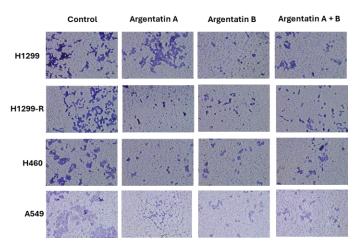




# Argentatins our research

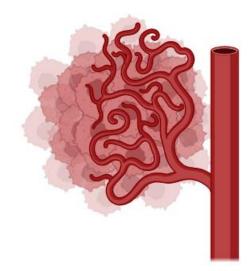


Antitumoral: cell invasion and angiogenesis



Argentatin A and B exert significant inhibitory effects on key processes involved in tumor progression, having anti-invasive capacity.

This anti-invasive effect is a reproducible phenomenon in different tumor types.







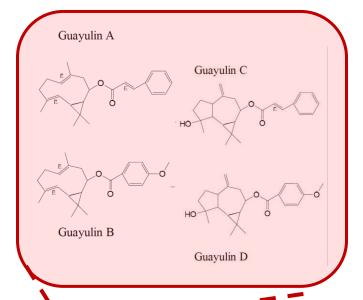
doi: 10.1016/j.indcrop.2025.121474







# **Guayulins** references



Termiticide
(Maatoog, et al. 1996)

O2 Antifungical (Bultman et al., 1991)













**Biopesticides** 

our research

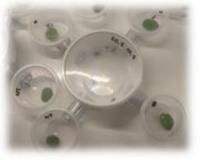






M. persicae





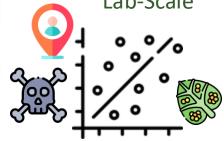
B. tabaci



L. lusitanica



Lab-Scale







doi: 10.3390/plants11091169

10.1016/j.cropro.2023.106434



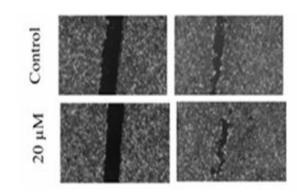


# Guayulins our research

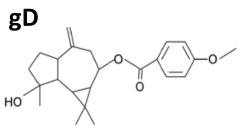


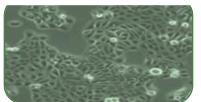
#### Cosmetic

- ✓ Antioxidant activity
- ✓ Epidermis regeneration



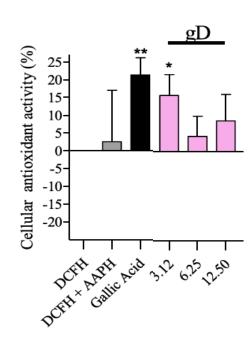
doi: 10.1016/j.indcrop.2025.121883













#### Conclusion

Guayule is an amazing vegetal platform to produce compounds with industrial interest.

The challenge is to scale up an industrial process for any of the co-products to generate return and activate the circle cultivation-exploitation.





# Midas

MARGINAL LANDS, INDUSTRIAL CROPS AND INNOVATIVE BIO-BASED VALUE CHAINS

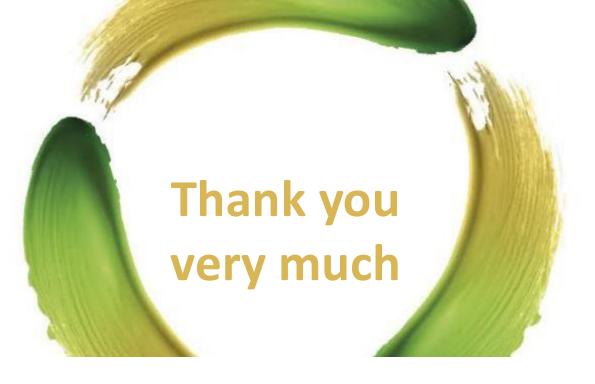








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SCLTUB









